

TOP TIER KNITS











About us



Welcome to Top Tier Knits, founded by next generation entrepreneurs with the passion for innovation and commitment for quality. At our core, we are a company that values integrity, transparency, and collaboration. We believe in building strong relationships with our clients, and working closely with them to understand their needs and deliver products that exceed their expectations. Our goal is to establish ourselves as a trusted partner in the garment industry, and to be recognized as a leader in innovation, quality, and sustainability.

MANUFACTURING CAPABILITIES

Degree of integration

Wet proce	essing	Finishing	Rotar	y Printing	C	utting	5	Sewing
	Trimming	Ch	ecking	Iro	ning	P	acking	

We take pride in completing all the above processes 100% in-house in our integrated factory, ensuring quality control and timely delivery. With a monthly capacity of 125,000 t-shirts, we are fully equipped to meet the demands of our valued clients.

List of Machineries

Machinery	Brand	Quantity	
Overlock	Pegasus	52	
Flatlock	Pegasus	25	
SNLS	Juki	32	
Buttoning	Juki	2	

Machinery	Brand	Quantity	
Bartack	Juki	2	
Button Hole	Juki	2	
Press Button	Orbito	4	
Chest Fusing	Cheran	2	

Machinery	Brand	Quantity	
Neck Fusing	Cheran	2	
Straight Knife	Shisha	3	
Band knife	San-v	2	
Pressing	Sakthi	8	

WHYUS

- Vertically integrated facility with shorter turnaround time: One of the reasons we can do this is that we have an in-house dyeing, printing, and finishing unit. This means we have greater control over the production process and can quickly respond to any issues or changes that arise. We can also offer a wider range of customization options, as we have greater flexibility in the dyeing and printing process. By keeping all aspects of the production process under one roof, we can ensure that our clients receive their orders quickly and efficiently, without sacrificing quality.
- Low Minimum Order Quantity (MOQ): We understand that every client has unique needs, which is why we offer a low MOQ of just 100 pieces per design. This enables us to work with a wide range of clients, from small businesses to large corporations, and to produce custom solutions that meet their specific requirements.
- High-Quality Prints with Ironability Properties: We are specialized in producing high-quality prints that are highly durable, vibrant, and have ironability properties, meaning they can be ironed without damage. Whether you need screen printing, digital printing, or heat transfer printing, we have the expertise and equipment to produce prints that will exceed your expectations.
 - Design to Delivery: From initial design concepts to final delivery, we offer a comprehensive range of services that enable us to handle every aspect of the manufacturing process. This includes fabric sourcing, pattern making, sampling, production, and logistics, ensuring that our clients receive a seamless and hassle-free experience from start to finish.

Design Library: we know that print design is a crucial aspect of creating unique and eye-catching garments. We have an in-house rotary printing unit that enables us to produce high-quality prints. Which also helps us to have a wide range of print collections to help designers plan for the upcoming seasons. Whether you're looking for inspiration for your next project or want to explore new design possibilities, our print inspiration library is here to help you achieve your vision.

05

- enables us to produce high-quality samples quickly and efficiently, ensuring that our clients have a clear idea of what their final product will look like before going into production. We take 2-3 weeks for first sample and a week time for salesman sample.
- Social compliance: we take our responsibility to our workers and the environment seriously. We are committed to ensuring that all labor laws and social compliance standards are met in our production processes. This includes ensuring that our workers are paid fairly, have safe and healthy working conditions, and are treated with respect and dignity.
- Unparalleled transparency: Keeping you informed every step of the way. In an industry where transparency is often elusive, we keep our clients fully informed with our weekly TNAs and constant updates on developments. This helps us with timely approvals and on time deliveries ensuring trust and seamless collaboration.

VERTICAL INTEGRATION

Introducing Our integrated factories: Poppys Art, Mercury Process, and SR Rotary Printing Our commitment to excellence in garment manufacturing extends beyond our primary unit.

Poppys Art, with over three decades of experience in the textile industry, is a pioneer in establishing a zero liquid discharge (ZLD) system in their unit. Their state-of-the-art machinery, including Thies Germany for HTHP dyeing and Bruckner Stentor and Sintec compactors, allows for tri-blend dyeing and a wide range of finishes with a daily output of over 25 tons per day.

Mercury Process, with its cutting-edge technology, is capable of handling 100% cotton, viscose, polyester, and their blends. Their machines, including Thies Germany and Brazzoli Italy, are equipped to handle various dyeing techniques. Like Poppys Art, Mercury Process also has a ZLD system in place to minimize water wastage and reduce environmental impact. Both having comprehensive laboratories with high tech testing equipment for color matching and mixing.

All our processing units are equipped with the following certificates,













In both our dyeing units, From the classic cotton and versatile polyester to eco-friendly bamboo and luxury linen, we have got it all covered. Our expertise extends to working with specialized fibers like spandex blends, modal, tri blends, nylon, and acrylic.

Special finishes include, water and oil repellency, Bio wash, UV protection, anti-microbial, Moisture management, gold finish, soil release finish, silicon finish, anti pilling, anti wrinkle, stay new, eco jiva and many more.

SR Rotary Printing, our state-of-the-art rotary printing unit, is equipped with two 12-color Stormac machines and a pigment padding machine, allowing for high-quality prints with excellent wash fastness. Our machines can handle almost all repeat sizes, ensuring versatility in design with a daily output over 7 tons. In addition to the above certificates our printing is approved for , M&S , Disney and primark.

At our sister companies, we maintain the same level of commitment to quality and sustainability as we do at our primary unit. With our collective expertise, state-of-the-art machinery, and environmentally conscious practices, we offer a comprehensive solution for all your textile needs.

M&S





QUALITY

At our garments manufacturing company, we take pride in the quality of our products and are committed to ensuring that every garment meets the highest standards of quality. Our Quality team is headed by a qualified QA with a team of Quality controllers below him and comes under the direct supervision of our Managing Director.

Strict SOPs are established and followed. Some of the key highlights of our Quality SOP includes,

- Cut panels are checked and replaced regularly
- All fabrics are inspected in our Fabric inspection machine as per 4 point system against approvedshade band
- Maintaining a fabric and garment AQL of below 4.0, regardless of order quantity
- All fabrics are relaxed before they are issued for cutting
- Maintaining a colour fastness card for all fabrics
- Checking and approving the shrinkage and dimensional stability of all fabrics
- Checking roll-to-roll shade separately
- Checking the GSM of all rolls and maintaining it below tolerance
- First output report of garments which is an audit on first article that is produced in bulk is maintained.
- Allocating separate line QC's to ensure quality is maintained at every stage of the production process
- Conducting end-line checking and final checking after trimming to catch any defects early in the process

- Holding Pre-Production meetings for all styles (PP meetings) to ensure that everyone involved in the production process is on the same page and understands the quality standards and requirements for eachgarment.
- Operators are mapped with the help of skill matrix which helps to deploys skills efficiently and spot skill gapsthat could hurt the productivity and quality.
- Checkers are trained to spot not just sewing defects but also fabric, printing, embellishments and otherdefects
- Routine training classes and awareness meeting to staffs and labours are conducted about quality SOP
- Samples are checked for workmanship, measurement and styling conformity prior to submission.
- Conducting routine Quality meetings to discuss performance and explore options to improve our qualitycontrol measures.
- Once the goods are checked they are rescreened by final checkers who then issue them for ironing andpacking.
- All goods go through a final audit by QAM before it is offered for inspection.
- Customer complaints are directly addressed by Managing Director and corrective actions are provided.

We are committed to producing high-quality garments that not only look great but also stand the test of time. Our team of experienced professionals is dedicated to ensuring that every garment we produce meets our rigorous quality control standards. We believe that by implementing these quality control measures, we can provide our clients with the peace of mind they need to know that they are getting the best quality garments possible.

SUSTAINABILITY

At our manufacturing company, we believe that sustainability is not just a buzzword, but a responsibility. We have taken concrete steps to minimize our environmental impact and promote sustainable practices. Our unit is certified with BCI (Better Cotton Initiative) and GOTS (Global Organic Textile Standard), which enables us to use organic cottons. We also use a significant amount of recycled natural and artificial fibers in our garments, as well as eco-friendly products in our processing. Additionally, all of our processing units have individual zero liquid discharge (ZLD) systems, which allows us to completely recycle and reuse our water. By prioritizing sustainability in our operations, we are doing our part to create a more sustainable future for our industry and our planet. We believe in maintaining a sustainable supply chain, which is why we carefully select our dyes and yarn suppliers. We only work with suppliers who follow sustainable practices and share our commitment to reducing environmental impact. We also ensure that all job workers who are a part of our business follow the same sustainable practices. By taking these steps, we aim to reduce our environmental footprint and contribute towards a better future.

Our commitment to sustainability goes beyond our production process. We have taken steps towards being carbon neutral by planting acres of trees around our three integrated units. This is our small contribution to the environment and our future generations.

PRODUCTS

Preemie - Teens - Adults : Rompers, Pyjamas, onesies, hats, cardigans, sweaters, booties, mittens, baby pillows, nappies, diaper leggings, tops, jablas, skirts, frocks, jumpsuits, vest, jackets, sweatshirts, hoodies, towels, headbands, joggers, camisoles, body suits, polo tees, cardigan, spaghetti tops, oversized tees, turtle neck, ponchos, robes, tunics and many more

Fibers: Cotton, polyester, spandex blends, modal, viscose, bamboo, recycled polyester and Tri-blends.

Fabrics: jersey, pique, heave jersey, interlock, pointelle ribs, flat back rib, velour, polar fleece, schiffli knits, quilted knits, waffles, slub jerseys, denims, micro fleece, polar fleece, brush back, peached fabrics, mercerised, sweater knits, jacquards, space dyed, gassed fabric, bubble knits and plenty other knit varieties.

Garment finishes: Enzyme wash, Stone wash, Pigment dye, Reactive dye, Overdye, Vintage wash, Tie Dye, sand wash, bleach wash, dip dye, Spray wash, Mineral wash and oil wash.

Fabric finishes: water and oil repelency, soil release, uv protection, gold finish, enzyme wash, moisture-wicking, bio-wash, silicon wash, dust repellent, anti-wrinkle, eco-jiva, and stay-new, among others.

Our Clients



FOREVER 21

















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Experience the difference Reach out to us for all your textile needs







CONTACT WEBSITE LOCATION